



TPS
Thermal Product Solutions



»» Gruenberg

Conveyor Ovens

Standard and Custom Conveyor Ovens

Gruenberg manufactures a complete line of standard and custom Industrial conveyor ovens and conveyor Industrial oven modules that incorporate various maximum temperatures in order to accommodate a variety of applications. If you have a unique process that requires a seemingly unavailable oven type, call Gruenberg. We specialize in designing and building industrial oven heat process solutions for individual applications.

The modular industrial conveyor oven concept of standard 6-foot lengths allows you to add units as your production increases or to create heating and cooling zones within your continuous process. These industrial conveyor ovens include state-of-the-art digital controllers, uniform air flow, convenient safety features, and rugged construction that will provide years of worry-free use.

Maximum temperatures include: 450°F, 650°F, 800°F, and 1000°F.

Gruenberg also offers an economy industrial conveyor oven module with a maximum temperature of 350°F.



THERMAL PRODUCT SOLUTIONS

»» Blue M »» Gruenberg »» Lindberg/MPH »» Tenney

450°F Maximum Temperature

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------|-------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 16" Accepts 12" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 12 | 400 | MM45H106 |
| | 16" | 8" | Vert. Up | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 12 | 400 | MM45VU106 |
| | 16" | 8" | Vert. Down | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 12 | 400 | MM45VD106 |
| | 22" | 14" | Horizontal | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 15 | 500 | MM45H150 |
| | 22" | 14" | Vert. Up | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 15 | 500 | MM45VU150 |
| | 22" | 14" | Vert. Down | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 15 | 500 | MM45VD150 |
| | 28" | 20" | Horizontal | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 27 | 650 | MM45H185 |
| | 28" | 20" | Vert. Up | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 27 | 650 | MM45VU185 |
| | 28" | 20" | Vert. Down | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 27 | 650 | MM45VD185 |
| 22" Accepts 18" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 15 | 475 | MM45H147 |
| | 16" | 8" | Vert. Up | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 15 | 475 | MM45VU147 |
| | 16" | 8" | Vert. Down | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 15 | 475 | MM45VD147 |
| | 22" | 14" | Horizontal | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 575 | MM45H210 |
| | 22" | 14" | Vert. Up | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 575 | MM45VU210 |
| | 22" | 14" | Vert. Down | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 575 | MM45VD210 |
| | 28" | 20" | Horizontal | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 27 | 725 | MM45H255 |
| | 28" | 20" | Vert. Up | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 27 | 725 | MM45VU255 |
| | 28" | 20" | Vert. Down | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 27 | 725 | MM45VD255 |

► Air flow Options for Conveyor Ovens

- Vertical Up Air flow
- Vertical Down Air flow
- Horizontal Air flow

► Options for Conveyor Ovens

- Insulated Base Assemblies
- Conveyors - 12" to 30" wide

► Custom Conveyor Oven Designs

If you have a unique process that requires a seemingly unavailable oven type, call Gruenberg. We specialize in designing and building heat process solutions for individual applications.

► Industrial Conveyor Oven Options

- Insulated Base Assemblies
- Conveyors - 12" to 30" wide

► Industrial Conveyor Oven Air flow Options

- Vertical Up Air flow
- Vertical Down Air flow
- Horizontal Air flow

450°F Maximum Temperature cont.

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------|-------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 28" Accepts 24" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 18 | 550 | MM45H187 |
| | 16" | 8" | Vert. Up | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 18 | 550 | MM45VU187 |
| | 16" | 8" | Vert. Down | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 18 | 550 | MM45VD187 |
| | 22" | 14" | Horizontal | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 27 | 650 | MM45H257 |
| | 22" | 14" | Vert. Up | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 27 | 650 | MM45VU257 |
| | 22" | 14" | Vert. Down | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 27 | 650 | MM45VD257 |
| | 28" | 20" | Horizontal | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 30 | 800 | MM45H326 |
| | 28" | 20" | Vert. Up | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 30 | 800 | MM45VU326 |
| | 28" | 20" | Vert. Down | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 30 | 800 | MM45VD326 |
| 34" Accepts 30" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 625 | MM45H227 |
| | 16" | 8" | Vert. Up | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 625 | MM45VU227 |
| | 16" | 8" | Vert. Down | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 625 | MM45VD227 |
| | 22" | 14" | Horizontal | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 30 | 725 | MM45H312 |
| | 22" | 14" | Vert. Up | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 30 | 725 | MM45VU312 |
| | 22" | 14" | Vert. Down | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 30 | 725 | MM45VD312 |
| | 28" | 20" | Horizontal | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 36 | 975 | MM45H396 |
| | 28" | 20" | Vert. Up | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 36 | 975 | MM45VU396 |
| | 28" | 20" | Vert. Down | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 36 | 975 | MM45VD396 |

650°F Maximum Temperature

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|---------------------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------------|-------------------------------------------------|--------------------|---------------------------|--------------------|-----------------|
| 16" Accepts 12" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 15 | 450 | MM65H106 |
| | 16" | 8" | Vert. Up | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 15 | 450 | MM65VU106 |
| | 16" | 8" | Vert. Down | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 800 | 15 | 450 | MM65VD106 |
| | 22" | 14" | Horizontal | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 18 | 550 | MM65H150 |
| | 22" | 14" | Vert. Up | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 18 | 550 | MM65VU150 |
| | 22" | 14" | Vert. Down | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 800 | 18 | 550 | MM65VD150 |
| | 28" | 20" | Horizontal | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 30 | 700 | MM65H185 |
| | 28" | 20" | Vert. Up | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 30 | 700 | MM65VU185 |
| | 28" | 20" | Vert. Down | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 800 | 30 | 700 | MM65VD185 |
| 22" Accepts 18" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 18 | 525 | MM65H147 |
| | 16" | 8" | Vert. Up | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 18 | 525 | MM65VU147 |
| | 16" | 8" | Vert. Down | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 800 | 18 | 525 | MM65VD147 |
| | 22" | 14" | Horizontal | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 625 | MM65H210 |
| | 22" | 14" | Vert. Up | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 625 | MM65VU210 |
| | 22" | 14" | Vert. Down | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 800 | 24 | 625 | MM65VD210 |
| | 28" | 20" | Horizontal | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 30 | 775 | MM65H255 |
| | 28" | 20" | Vert. Up | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 30 | 775 | MM65VU255 |
| | 28" | 20" | Vert. Down | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1200 | 30 | 775 | MM65VD255 |

650°F Maximum Temperature cont.

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------------|-------------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 28" Accepts 24" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 24 | 600 | MM65H187 |
| | 16" | 8" | Vert. Up | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 24 | 600 | MM65VU187 |
| | 16" | 8" | Vert. Down | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 800 | 24 | 600 | MM65VD187 |
| | 22" | 14" | Horizontal | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 30 | 700 | MM65H257 |
| | 22" | 14" | Vert. Up | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 30 | 700 | MM65VU257 |
| | 22" | 14" | Vert. Down | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 800 | 30 | 700 | MM65VD257 |
| | 28" | 20" | Horizontal | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 36 | 850 | MM65H326 |
| | 28" | 20" | Vert. Up | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 36 | 850 | MM65VU326 |
| | 28" | 20" | Vert. Down | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 1800 | 36 | 850 | MM65VD326 |
| 34" Accepts 30" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 675 | MM65H227 |
| | 16" | 8" | Vert. Up | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 675 | MM65VU227 |
| | 16" | 8" | Vert. Down | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1200 | 24 | 675 | MM65VD227 |
| | 22" | 14" | Horizontal | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 36 | 775 | MM65H312 |
| | 22" | 14" | Vert. Up | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 36 | 775 | MM65VU312 |
| | 22" | 14" | Vert. Down | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1200 | 36 | 775 | MM65VD312 |
| | 28" | 20" | Horizontal | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 45 | 1025 | MM65H396 |
| | 28" | 20" | Vert. Up | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 45 | 1025 | MM65VU396 |
| | 28" | 20" | Vert. Down | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2000 | 45 | 1025 | MM65VD396 |

800°F Maximum Temperature

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------------|-------------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 16" Accepts 12" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 1200 | 18 | 500 | MM80H106 |
| | 16" | 8" | Vert. Up | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 1200 | 18 | 500 | MM80VU106 |
| | 16" | 8" | Vert. Down | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 30.5 x 46 (182.9 x 77.5 x 116.8) | 1200 | 18 | 500 | MM80VD106 |
| | 22" | 14" | Horizontal | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 1200 | 24 | 600 | MM80H150 |
| | 22" | 14" | Vert. Up | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 1200 | 24 | 600 | MM80VU150 |
| | 22" | 14" | Vert. Down | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 30.5 x 52 (182.9 x 77.5 x 132.1) | 1200 | 24 | 600 | MM80VD150 |
| | 28" | 20" | Horizontal | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 1200 | 36 | 750 | MM80H185 |
| | 28" | 20" | Vert. Up | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 1200 | 36 | 750 | MM80VU185 |
| | 28" | 20" | Vert. Down | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 30.5 x 58 (182.9 x 77.5 x 147.3) | 1200 | 36 | 750 | MM80VD185 |
| 22" Accepts 18" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 1200 | 24 | 575 | MM80H147 |
| | 16" | 8" | Vert. Up | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 1200 | 24 | 575 | MM80VU147 |
| | 16" | 8" | Vert. Down | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 36.5 x 46 (182.9 x 92.7 x 116.8) | 1200 | 24 | 575 | MM80VD147 |
| | 22" | 14" | Horizontal | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 1200 | 27 | 675 | MM80H210 |
| | 22" | 14" | Vert. Up | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 1200 | 27 | 675 | MM80VU210 |
| | 22" | 14" | Vert. Down | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 36.5 x 52 (182.9 x 92.7 x 132.1) | 1200 | 27 | 675 | MM80VD210 |
| | 28" | 20" | Horizontal | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1600 | 36 | 825 | MM80H255 |
| | 28" | 20" | Vert. Up | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1600 | 36 | 825 | MM80VU255 |
| | 28" | 20" | Vert. Down | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 36.5 x 58 (182.9 x 92.7 x 147.3) | 1600 | 36 | 825 | MM80VD255 |

800°F Maximum Temperature cont.

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------|-------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 28" Accepts 24" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 1200 | 24 | 650 | MM80H187 |
| | 16" | 8" | Vert. Up | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 1200 | 24 | 650 | MM80VU187 |
| | 16" | 8" | Vert. Down | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 42.5 x 46 (182.9 x 108 x 116.8) | 1200 | 24 | 650 | MM80VD187 |
| | 22" | 14" | Horizontal | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 1200 | 36 | 750 | MM80H257 |
| | 22" | 14" | Vert. Up | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 1200 | 36 | 750 | MM80VU257 |
| | 22" | 14" | Vert. Down | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 42.5 x 52 (182.9 x 108 x 132.1) | 1200 | 36 | 750 | MM80VD257 |
| | 28" | 20" | Horizontal | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 2400 | 36 | 900 | MM80H326 |
| | 28" | 20" | Vert. Up | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 2400 | 36 | 900 | MM80VU326 |
| | 28" | 20" | Vert. Down | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 42.5 x 58 (182.9 x 108 x 147.3) | 2400 | 36 | 900 | MM80VD326 |
| 34" Accepts 30" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1600 | 27 | 725 | MM80H227 |
| | 16" | 8" | Vert. Up | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1600 | 27 | 725 | MM80VU227 |
| | 16" | 8" | Vert. Down | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 48.5 x 46 (182.9 x 123.2 x 116.8) | 1600 | 27 | 725 | MM80VD227 |
| | 22" | 14" | Horizontal | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1600 | 36 | 825 | MM80H312 |
| | 22" | 14" | Vert. Up | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1600 | 36 | 825 | MM80VU312 |
| | 22" | 14" | Vert. Down | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 48.5 x 52 (182.9 x 123.2 x 132.1) | 1600 | 36 | 825 | MM80VD312 |
| | 28" | 20" | Horizontal | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2600 | 45 | 1075 | MM80H396 |
| | 28" | 20" | Vert. Up | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2600 | 45 | 1075 | MM80VU396 |
| | 28" | 20" | Vert. Down | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 48.5 x 58 (182.9 x 123.2 x 147.3) | 2600 | 45 | 1075 | MM80VD396 |

1000°F Maximum Temperature

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------------|-------------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 16" Accepts 12" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 32.5 x 47 (182.9 x 82.6 x 119.4) | 1600 | 24 | 575 | MM100H106 |
| | 16" | 8" | Vert. Up | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 32.5 x 47 (182.9 x 82.6 x 119.4) | 1600 | 24 | 575 | MM100VU106 |
| | 16" | 8" | Vert. Down | 65.5 x 16 x 16 (166.4 x 40.6 x 40.6) | 72 x 32.5 x 47 (182.9 x 82.6 x 119.4) | 1600 | 24 | 575 | MM100VD106 |
| | 22" | 14" | Horizontal | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 32.5 x 53 (182.9 x 82.6 x 134.6) | 1600 | 24 | 675 | MM100H150 |
| | 22" | 14" | Vert. Up | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 32.5 x 53 (182.9 x 82.6 x 134.6) | 1600 | 24 | 675 | MM100VU150 |
| | 22" | 14" | Vert. Down | 65.5 x 16 x 22 (166.4 x 40.6 x 55.9) | 72 x 32.5 x 53 (182.9 x 82.6 x 134.6) | 1600 | 24 | 675 | MM100VD150 |
| | 28" | 20" | Horizontal | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 32.5 x 59 (182.9 x 82.6 x 149.9) | 1600 | 36 | 825 | MM100H185 |
| | 28" | 20" | Vert. Up | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 32.5 x 59 (182.9 x 82.6 x 149.9) | 1600 | 36 | 825 | MM100VU185 |
| | 28" | 20" | Vert. Down | 65.5 x 16 x 28 (166.4 x 40.6 x 71.1) | 72 x 32.5 x 59 (182.9 x 82.6 x 149.9) | 1600 | 36 | 825 | MM100VD185 |
| 22" Accepts 18" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 38.5 x 47 (182.9 x 97.8 x 119.4) | 1600 | 24 | 650 | MM100H147 |
| | 16" | 8" | Vert. Up | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 38.5 x 47 (182.9 x 97.8 x 119.4) | 1600 | 24 | 650 | MM100VU147 |
| | 16" | 8" | Vert. Down | 65.5 x 22 x 16 (166.4 x 55.9 x 40.6) | 72 x 38.5 x 47 (182.9 x 97.8 x 119.4) | 1600 | 24 | 650 | MM100VD147 |
| | 22" | 14" | Horizontal | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 38.5 x 53 (182.9 x 97.8 x 134.6) | 1600 | 30 | 750 | MM100H210 |
| | 22" | 14" | Vert. Up | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 38.5 x 53 (182.9 x 97.8 x 134.6) | 1600 | 30 | 750 | MM100VU210 |
| | 22" | 14" | Vert. Down | 65.5 x 22 x 22 (166.4 x 55.9 x 55.9) | 72 x 38.5 x 53 (182.9 x 97.8 x 134.6) | 1600 | 30 | 750 | MM100VD210 |
| | 28" | 20" | Horizontal | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 38.5 x 59 (182.9 x 97.8 x 149.9) | 2000 | 36 | 900 | MM100H255 |
| | 28" | 20" | Vert. Up | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 38.5 x 59 (182.9 x 97.8 x 149.9) | 2000 | 36 | 900 | MM100VU255 |
| | 28" | 20" | Vert. Down | 65.5 x 22 x 28 (166.4 x 55.9 x 71.1) | 72 x 38.5 x 59 (182.9 x 97.8 x 149.9) | 2000 | 36 | 900 | MM100VD255 |

1000°F Maximum Temperature cont.

| Interior Width | Height Without Conveyor | Usable Height With Conveyor | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Shipping Weight | Model Number |
|------------------------------------|-------------------------|-----------------------------|------------|-------------------------------------------|-------------------------------------------|-----------------|---------------------|-----------------|--------------|
| 28" Accepts 24" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 44.5 x 47 (182.9 x 113 x 119.4) | 1600 | 27 | 675 | MM100H187 |
| | 16" | 8" | Vert. Up | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 44.5 x 47 (182.9 x 113 x 119.4) | 1600 | 27 | 675 | MM100VU187 |
| | 16" | 8" | Vert. Down | 65.5 x 28 x 16 (166.4 x 71.1 x 40.6) | 72 x 44.5 x 47 (182.9 x 113 x 119.4) | 1600 | 27 | 675 | MM100VD187 |
| | 22" | 14" | Horizontal | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 44.5 x 53 (182.9 x 113 x 134.6) | 1600 | 36 | 825 | MM100H257 |
| | 22" | 14" | Vert. Up | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 44.5 x 53 (182.9 x 113 x 134.6) | 1600 | 36 | 825 | MM100VU257 |
| | 22" | 14" | Vert. Down | 65.5 x 28 x 22 (166.4 x 71.1 x 55.9) | 72 x 44.5 x 53 (182.9 x 113 x 134.6) | 1600 | 36 | 825 | MM100VD257 |
| | 28" | 20" | Horizontal | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 44.5 x 59 (182.9 x 113 x 149.9) | 2800 | 45 | 975 | MM100H326 |
| | 28" | 20" | Vert. Up | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 44.5 x 59 (182.9 x 113 x 149.9) | 2800 | 45 | 975 | MM100VU326 |
| | 28" | 20" | Vert. Down | 65.5 x 28 x 28 (166.4 x 71.1 x 71.1) | 72 x 44.5 x 59 (182.9 x 113 x 149.9) | 2800 | 45 | 975 | MM100VD326 |
| 34" Accepts 30" Wide Conveyor Belt | 16" | 8" | Horizontal | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 50.5 x 47 (182.9 x 128.3 x 119.4) | 2000 | 30 | 800 | MM100H227 |
| | 16" | 8" | Vert. Up | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 50.5 x 47 (182.9 x 128.3 x 119.4) | 2000 | 30 | 800 | MM100VU227 |
| | 16" | 8" | Vert. Down | 65.5 x 34 x 16 (166.4 x 86.4 x 40.6) | 72 x 50.5 x 47 (182.9 x 128.3 x 119.4) | 2000 | 30 | 800 | MM100VD227 |
| | 22" | 14" | Horizontal | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 50.5 x 53 (182.9 x 128.3 x 134.6) | 2000 | 45 | 900 | MM100H312 |
| | 22" | 14" | Vert. Up | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 50.5 x 53 (182.9 x 128.3 x 134.6) | 2000 | 45 | 900 | MM100VU312 |
| | 22" | 14" | Vert. Down | 65.5 x 34 x 22 (166.4 x 86.4 x 55.9) | 72 x 50.5 x 53 (182.9 x 128.3 x 134.6) | 2000 | 45 | 900 | MM100VD312 |
| | 28" | 20" | Horizontal | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 50.5 x 59 (182.9 x 128.3 x 149.9) | 3000 | 45 | 1150 | MM100H396 |
| | 28" | 20" | Vert. Up | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 50.5 x 59 (182.9 x 128.3 x 149.9) | 3000 | 45 | 1150 | MM100VU396 |
| | 28" | 20" | Vert. Down | 65.5 x 34 x 28 (166.4 x 86.4 x 71.1) | 72 x 50.5 x 59 (182.9 x 128.3 x 149.9) | 3000 | 45 | 1150 | MM100VD396 |

Economy Conveyor Ovens - Dimensions and Specifications

| Capacity ft ³ | Maximum Temperature | Air flow | Interior Dimensions L x W x H inches (cm) | Exterior Dimensions L x W x H inches (cm) | Circulation CFM | Heater Wattage (kW) | Insulation Thickness (Inches) | Shipping Weight | Model Number |
|--------------------------|---------------------|------------|-------------------------------------------------|-------------------------------------------------|--------------------|------------------------|----------------------------------|-----------------|--------------|
| 20.1 | 350°F | Horizontal | 72 x 22 x 11.55 (182.9 x 55.9 x 29.3) | 77 x 34 x 52 (195.6 x 86.4 x 132.1) | 1200 | 15 | 2 low | 500 | ML35H20.1 |
| 20.1 | 350°F | Vert. Down | 72 x 22 x 11.55 (182.9 x 55.9 x 29.3) | 77 x 52 x 34 (195.6 x 132.1 x 86.4) | 1200 | 15 | 2 low | 500 | ML35V20.1 |

Economy Conveyor Ovens - Conveyors for Economy Ovens

| Model Number | Belt Width | Overall Dimensions W" x H" x L" inches (cm) | Load Capacity per Sq. Ft. | Drive Motor Torque | Speed Range Standard | Standard Electrical | Shipping Weight |
|--------------|------------|---------------------------------------------------|------------------------------|-----------------------|-------------------------|---------------------|-----------------|
| GCL12D | 12" | 13.5 x 7 x 111 (34.3 x 17.8 x 281.9) | 15 lbs. | 250 in. lbs. | 2" to 24"/min. | 90VDC | 250 |
| GCL18D | 18" | 19.5 x 7 x 111 (49.5 x 17.8 x 281.9) | 15 lbs. | 250 in. lbs. | 2" to 24"/min. | 90VDC | 300 |

Insulated Base Assemblies

| Model | Width | Length | Adjustable Height | Fits Oven Module Exterior Width of |
|-------|-------|--------|-------------------|---------------------------------------|
| MM1B | 30" | 72" | 21" to 25" | 30.5" |
| MM2B | 36" | 72" | 21" to 25" | 36.5" |
| MM3B | 42" | 72" | 21" to 25" | 48.5" |
| MM4B | 48" | 72" | 21" to 25" | 48.5" |

Conveyors

| Belt Width | 10-Foot Length | 5-Foot Extensions | 10-Foot Extensions |
|------------|----------------|-------------------|--------------------|
| 12" | GC12D | GC12E5 | GC12E10 |
| 18" | GC18D | GC18E5 | GC18E10 |
| 24" | GC24D | GC24E5 | GC24E10 |
| 30" | GC30D | GC30E5 | GC30E10 |

All specifications are subject to change without notice.



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Specifications and Product Information are subject to change without notice.